

# **SOUTH PRODUCTION NOTES**

**Aug 17, 2015**  
**3-11 Shift notes**

**BASF EMPLOYEES**  
**264 Last Recordable**  
**198 Last Lost Time**

**Freight Elevator in 31 is temporarily repaired. Please see instructions before using.**

## **#1 MED / AI 3952:**

**Work on reprogramming the powder system. Hold line until further notice.**

## **#1 RC / AI 3952:**

**Holding the several bags on floor until restarting line.**

**Exhaust to Trimer when running (to F1 if on hold)**

## **#2 MED line / Cu 0860:**

**Batches requested have been completed. HOLD for now**

## **#2 RC/ Cu 0860:**

**Hold**

**Exhaust to F1**

## **#3 MED line / D-1702 done, D 0715 next:**

**Cleaning (D 0715 next, clean-up sheet on GL desk). Working on Vac-U-Max filter change out 2<sup>nd</sup> half of day shift.**

## **#3 RC / D-1702:**

**Need to reverse calciner for a while (several hours), then shut down for cleaning/product change**

**Exhaust to CTO**

## **#4 RC / D-0222 next**

**Need to re-assemble syntron and discharge table, and wipe down bottom of spiral.**

**Exhaust to**

## **#5 RC / Cu 3818:**

**Running out calciner early afternoon, then begin bringing down for cleaning and product change (Catoxid is next). Clean up sheet on GL desk.**

## **Exhaust to 5DC**

### **#6 RC & Dryer / D 1756**

Continue

**Exhaust to SLY**

### **West Pfaudler / D-0222 done, cleaning**

Continue clean-up on pfaudler...follow sheet. Nitric acid brought to bldg. 31 for rinsing per the clean up instructions. Acid washing today

### **East Pfaudler/ D 1756:**

Continue

### **6 Tank:**

Tank empty

### **7 Tank: KLP solution**

Tank was emptied.

### **National Dryer / D-0222.**

We will need to vacuum the national dryer in preparation for Schirmer to soda blast. Still more to vacuum.

### **PK Blender: 3915 Pill Mix**

Continue as manpower permits. We have enough Cat B for 4 more batches

Need to keep bldg 9 clean as the repack equipment is still set up. Only bring material that you will use in your shift so that it does not clutter the area.

### **Abbe Blender: D 5206 is next**

Tagged out of service until gate is repaired. Will also need to walk through piping and other inspections with Lucas soon, as D 5206 will be coming in a few weeks

### **Tower 3 / E 474:**

Loaded and holding for compressor room T3 drain valve (work order submitted). If repaired, start up tower

**NOTE: Continue QVAM drum leveling. DO NOT CLOSE LAST DRUM as we need to add all lab samples to the last drum.**

**Tower 6 / Cu 0860:**

Continue, should come down sometime during midnight shift

**North Screener / Cu 0860:**

Continue on.

**South Screener / E 474 next:**

Switching to E 474

**#2662 (west) Pill Machine / AI-3915:**

Continue.

**#2664 (east) Pill Machine / AI-3915:**

Electrician worked on issue, Ok now and running again

**TK #2 / V 2010:**

Done

**TK #4 / Cu 0540 finishing, 2508 next:**

Do not open another bag. Run out, and we are changing over to 2508.

**Harrop Kiln / AI 3920:**

Lit and holding.

**Building 27 Belt Filter / 5020:**

Continue as we have manpower.

**PRODUCTION PRIORITIES:**

- 1) West Pfaudler
- 2) South Precip/Dry
- 3) Horne Tabletting
- 4) #6RC/East Pfaudler
- 5) #2 RC North (if feed is available)
- 6) #3 MED/#3RC
- 7) #5 Calciner
- 8) #2 MED/#2 RC

- 9) #4 Tunnel Kiln
- 10) #4 Calciner
- 11) Reduction Towers